



Tungsten Carbide Tipped (TCT) Cutters

INNOVATIVE DESIGNS FROM RACINE RAILROAD PRODUCTS

Racine Railroad Products Tungsten Carbide Tipped (TCT) Cutters are designed specifically for drilling bolt holes in steel railroad rail up to 60 Rockwell Hardness (HRC).

Durable

- Fine grain Carbide tips are securely cemented onto the cutters main body made from durable Chromium Molybdenum

Efficient

- Unique three- step tooth geometry allows for efficient cutting

Long Lasting

- Coated with propriety TiSiN PVD coating to protect the cutting edge from heat transfer, oxidation, and abrasion

Precise

- Carbide tips are precision ground on a 5-axis CNC grinding machine

Versatile

- $\frac{3}{4}$ " diameter shaft is machined for either Twist Lock engagement or two 90°- flats for older grub screw equipped arbors



Part Number	Cutter Bits Diameter x Depth
464920	$\frac{7}{8}$ " x 1"
473508	1" x 1"
473905	$1-\frac{1}{16}$ " x 1"
472716	$1-\frac{1}{8}$ " x 1"
473906	$1-\frac{3}{16}$ " x 1"
473239	$1-\frac{1}{4}$ " x 1"
473490	$1-\frac{5}{16}$ " x 1"
473209	$1-\frac{3}{8}$ " x 1"
473907	$1-\frac{7}{16}$ " x 1"
473836	$1-\frac{1}{2}$ " x 1"
475789	$1-\frac{3}{16}$ " x 2"
313920	$\frac{1}{4}$ " x 1" Pilot Pin
464754	$\frac{1}{4}$ " x 2" Pilot Pin

For a complete list of specifications and machine options available, contact Racine Railroad Products, Inc. at:
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